

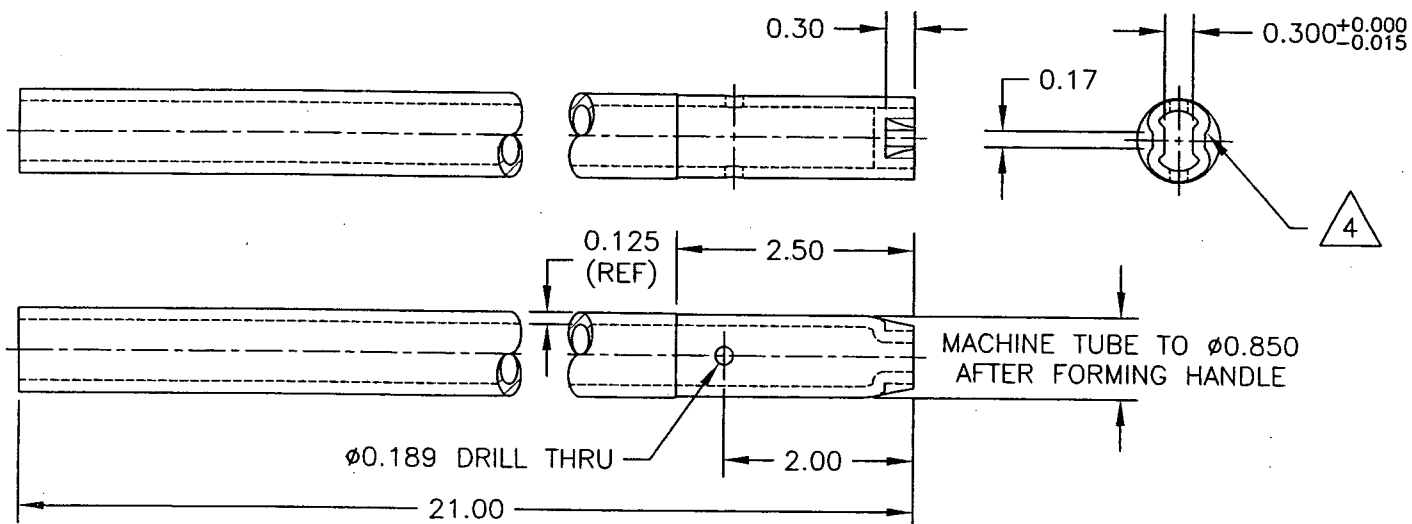
<b>DART AEROSPACE LTD</b>	<b>Work Order:</b> 23568
<b>Description:</b> Custom W/O to add Heat Shrink	<b>Part Number:</b> D3331-041
<b>Dwg:</b> D3331 Rev. C	12
<b>Ref:</b> N/A	Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	W	05.06.14	12
2	ST	Remove from store. Qty Part Number Description Batch D3331-041 Handle Ass'y B22250 B23017	CPL	05/06/14	12
3	MFA	Install Heat Shrink as per Dwg. D3331. Keep record of the batch number of D3331-041 when open the bag. Qty Part Number Description Batch D3158-050 Heat Shrink B22097	CPL	05/06/14	12
4	QC5	Inspect work to Step 3.	2	05.06.14	12
5	ST	Identify and Stock D3331-041 with the proper batch number.	CPL	05/06/14	12
6	AC	Charge to project number P601-566 Cost / part: 29.97	5 ac	05.06.15	12
7	DC	Close W/O 29.11 Inspect Level 21	HA	05.06.15	12
(Note: Attach a copy of Custom W/O to each of the W/O's listed in Step 2/above)					

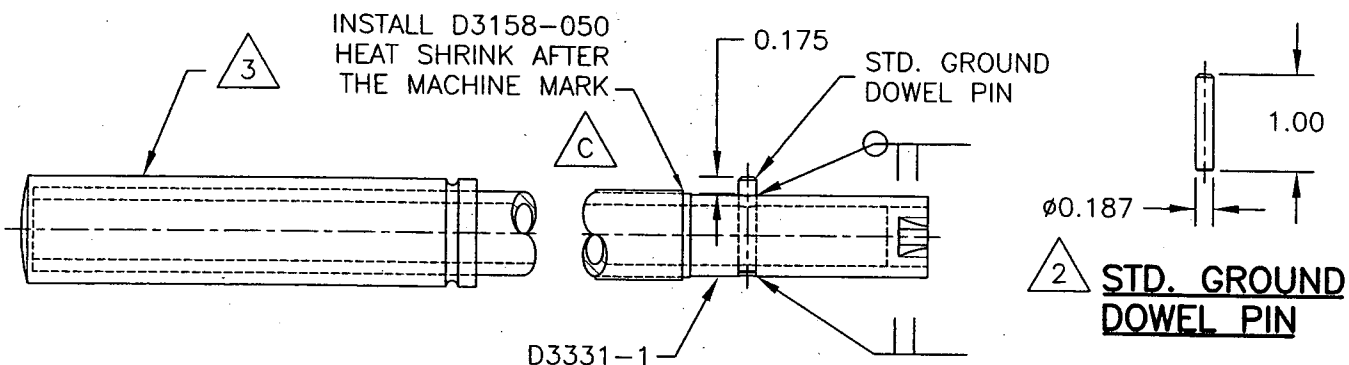
Rev	Date	Change	Revised By	Approved
A	05.06.14	New Issue	KJ/RF	JF



DESIGN	DRAWN BY	DART AEROSPACE LTD	REV. C
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3331	SHEET 1 OF 1
DATE 05.05.20		TITLE HANDLE WELDMENT	SCALE 1:2
A	04.11.29	NEW ISSUE	
B	05.02.18	LENGHT 21.00 WAS 18.00	
C	05.05.20	ADD D3158-050	



### 1 D3331-1 HANDLE



### D3331-041 HANDLE ASS'Y

#### NOTES:

- 1) MATERIAL: 1025 ROUND BAR STEEL PER MILL-S-709 (REF. DART SPEC. M1025TR0.875W.125)
- 2) STD. GROUND DOWEL PIN,  $\phi 3/16$ " x 1.00" LONG  
POSSIBLE SUPPLIER: SPAENAU, P/N 238-032
- 3) STD. BLACK VINYL GRIP,  $7/8$ " I.D. x  $4 \frac{3}{4}$ " LONG  
POSSIBLE SUPPLIER: REID TOOL SUPPLY CO., P/N GP-178
- 4) FORM USING TOOLING DT8760
- 5) FINISH: POWDER COAT FIRE RED (REF. 4.3.5.10) PER QSI 005 4
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 7) ALL DIMENSIONS ARE IN INCHES
- 8) BREAK ALL SHARP EDGES 0.005 TO 0.010

**SHOP COPY**  
**RETURN TO**  
**ENGINEERING**  
**UNCONTROLLED COPY**  
**SUBJECT TO AMENDMENT**  
**WITHOUT NOTICE**  
**WORK ORDER**  
**NO. 235681**

**PRELIMINARY ISSUE**

1952199AMM1397

1952199AMM1397

1952199AMM1397